



Enamelled Copper Wire

WE ARE AT EVERY POINT
OF YOUR LIFE

Who are we?

Erikoglu Emaye has become one of the leading enameled copper wire (magnet wire) producers of Turkey having started its operations in 1976 as a subsidiary of Ahmet Nuri Erikoglu Holding with an experience of more than 50 years in copper sector.

ERİKOĞLU



RoHS



Quality in enamelled copper wire

What we do

We produce at a range of 0,05 mm – 4,00 mm (AWG 44 – AWG 6) enameled copper wire and 0,40 mm – 4,00 mm (AWG 44 – AWG 26) enameled aluminium wire. Erikoglu Emaye products are manufactured to specifications required by IEC and NEMA standards.

Quality and Advanced Technology

The main goal of our company is to produce high quality products with advanced in-line technology. Forward thinking, innovative and systematic approach by applying SCADA, HVC, Calliper & SPC integrated with ERP on quality process enable us to meet demands of our customers. The company holds ISO 9001, ISO/TS 16949, ISO 14001, ISO 18001, UL Certificate and TSE.

Customers

Our customers include reputable manufacturers of electric motors, transformers, generators, domestic appliances and power tools. We export to five continents and more than 35 countries, and are always at disposal of our customers to provide technical assistance and share our experience.

Global Network

Erikoglu Emaye has expanded its business through its network of agents and distributors in markets such as Europe, Middle and North America and Middle East as well as growing engineering and sales team.

ROUND ENAMELLED COPPER WIRE

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	ERSOL155	ERSOL155 N	ERSOL180
Class	F 155	F 155	H 180
Standard (IEC)	IEC 60317-20	IEC 60317-21	IEC 60317-51
Standard (NEMA)	MW79,MW2,MW75	MW80	MW82
UL approval	E 304215	Not approved	E 304215
Insulation	Modified polyurethane	Modified polyurethane overcoated with polyamide	Modified polyurethane
Dimension range			
Grade 1 Single	0,05 - 2,00 mm 44 -12 AWG	0,05 - 2,00 mm 44 -12 AWG	0,05 - 2,00 mm 44 -12 AWG
Grade 2 Heavy	0,05 - 2,00 mm 44 -12 AWG	0,05 - 2,00 mm 44 -12 AWG	0,05 - 2,00 mm 44 -12 AWG
Properties	Very good solderability High frequency resistance High thermal resistance	Very good solderability High frequency resistance High thermal resistance Smooth surface and winding	Very good solderability Thermal stability Pinhole resistant High thermal resistance
Application	Communication apparatus Electronic devices&meters Transformers Micromotors&Transformers Relays&Solenoids	Communication apparatus Electronic devices&meters Transformers Micromotors&Transformers Relays&Solenoids	Communication apparatus Electronic devices&meters Transformers Micromotors&Transformers Automotive components Solenoids
Temperature index	≥ 155 °C	≥ 155 °C	≥ 180 °C
Solderability	375 °C	375 °C	390 °C
0,05 - 0,15 mm	1 sec	1 sec	1 sec
0,15 - 2,00 mm	1-2 sec	1-2 sec	1-2 sec
Heat shock	≥ 175 °C	≥ 175 °C	≥ 200 °C
Cut-through	≥ 200 °C	≥ 200 °C	≥ 230 °C

* Product visuals may vary according to insulation type and reel type.

ROUND ENAMELLED COPPER WIRE



	ERSOL180 N	ERTHERM-SOL	ERTHERM200
Class	H 180	H 180	H 180
Standard (IEC)	IEC 60317-55	IEC 60317-23	IEC 60317-8
Standard (NEMA)	MW83	MW77	MW30, MW74
UL approval	Not approved	Not approved	E 304215
Insulation	Modified polyurethane overcoated with polyamide	Polyesterimide	THEIC-modified polyesterimide
Dimension range			
Grade 1 Single	0,05 - 2,00 mm 44 -12 AWG	0,05 - 2,00 mm 44 - 12 AWG	0,05 - 4,00 mm 44 - 6,5 AWG
Grade 2 Heavy	0,05 - 2,00 mm 44 -12 AWG	0,05 - 2,00 mm 44 - 12 AWG	0,05 - 4,00 mm 44 - 6,5AWG
Properties	<p>Very good solderability</p> <p>Thermal stability</p> <p>Pinhole resistant</p> <p>High thermal resistance</p>	<p>Very good solderability</p> <p>Thermal stability</p> <p>Pinhole resistant</p> <p>High thermal resistance</p>	<p>Good mechanical prop.</p> <p>High thermal resistance</p> <p>Resistance to transformer oil</p> <p>Suitable for high speed winding</p>
Application	<p>Communication apparatus</p> <p>Electronic devices&meters</p> <p>Transformers</p> <p>Micromotors&Transformers</p> <p>Automotive components</p> <p>Solenoids</p>	<p>Communication apparatus</p> <p>Electronic devices&meters</p> <p>Transformers</p> <p>Micromotors&Transformers</p> <p>Automotive components</p> <p>Solenoids</p>	<p>Motor&Small motor manufacturers</p> <p>Transformer manufacturers</p> <p>Alternators</p>
Temperature index	≥ 180 °C	≥ 180 °C	≥ 180°C
Solderability	395 °C	470 °C	Nonapplicable
0,05 - 0,15 mm	1 sec	1 sec	
0,15 - 2,00 mm	1-2 sec	1-2 sec	
Heat shock	≥ 200 °C	≥ 200 °C	≥ 200 °C
Cut-through	≥ 230 °C	≥ 265 °C	≥ 300 °C

ROUND ENAMELLED COPPER WIRE



	ERAMIDE-220	ERAMIDE-240	ERACETAL-120
Class	HC200	240	120
Standard (IEC)	IEC 60317-13	IEC 60317-57	IEC 60317 -12
Standard (NEMA)	MW35,MW37,MW73	-	MW15
UL approval	E 304215	Not approved	Not approved
Insulation	THEIC-polyesterimide or polyester overcoated with polyamide-imide	Polyamide-imide	Polyvinyl Acetal
Dimension range			
Grade 1 Single	0,10-4,00 mm 38-6,5AWG		0,70-2,00 mm 21-12 AWG
Grade 2 Heavy	0,10-4,00 mm 38-6,5AWG		0,70-2,00 mm 21-12 AWG
Properties	<p>High thermal resistance</p> <p>High mechanical properties</p> <p>High chemical properties</p> <p>Suitable for high speed winding</p> <p>Good transformer oil resistance</p>	<p>Very good abrasion resistance</p> <p>Excellent heat resistance.</p> <p>Suitable for winding in high speed machines</p>	<p>High chemical resistance</p> <p>Oil proof</p> <p>Good mechanical prop.</p> <p>High flexibility</p>
Application	<p>Oil filled transformers</p> <p>High power motors</p> <p>Electromagnetic coils</p> <p>High temperature transformers</p> <p>Refrigerator compressor</p> <p>Alternators</p>		<p>Oil filled transformers</p> <p>Distribution transformers</p> <p>general motors</p>
Temperature index	≥ 200 °C	≥ 220 °C	≥ 120 °C
Solderability	Nonapplicable	Nonapplicable	Nonapplicable
0,05 - 0,15 mm			
0,15 - 2,00 mm			
Heat shock	≥ 220 °C	≥ 240 °C	≥ 155 °C
Cut-through	≥ 320 °C	≥ 350 °C	≥ 170 °C

ROUND ENAMELLED COPPER WIRE



	ERCORONA 200	ERBOND 200	ERAMIDE SL 200
Class	200	200	200
Standard (IEC)	IEC 60317-13	IEC 60317-38	IEC60317/13
Standard (NEMA)	-	MW102	MW35
UL approval	Not approved	Not approved	Not approved
Insulation	THEIC-polyesterimide or polyester overcoated with polyamide-imide	THEIC-polyesterimide or polyester overcoated with polyamide-imide with a bonding layer	THEIC-polyesterimide or polyester overcoated with polyamide-imide (selflubricated)
Dimension range			
Grade 1 Single	0,10-4,00 mm 38 - 6,5 AWG	0,10-1,00 mm 38 - 18 AWG	0,10 -1,20 mm 38 - 16,5 AWG
Grade 2 Heavy	0,10-4,00 mm 38 - 6,5 AWG	0,10-1,00 mm 38 - 18 AWG	0,10 -1,20 mm 38 - 16,5 AWG
Properties	Excellent corona effect resistance High cut-through temperature Very good heat resistance Very good mechanical resistance Good transformer oil resistance	High heat resistance Suitable for winding in high speed machines Very good resistance to transformer oils Very good resistance to typical solvent Good transformer oil resistance	High heat resistance , Suitable for winding in high speed machines Very good resistance to transformer oils Very good resistance to typical solvent
		Freon resistant Excellent resistance to machanical stress. Bondable at 180 °C-200 °C High re-softening temperature	Freon resistant Excellent resistance to machanical stress.
Application			
Temperature index	≥ 200 °C	≥ 200 °C	≥ 200 °C
Solderability	Nonapplicable	Nonapplicable	Nonapplicable
0,05 - 0,15 mm			
0,15 - 2,00 mm			
Heat shock	≥ 220 °C	≥ 220 °C	≥ 220 °C
Cut-through	≥ 320 °C	≥ 320 °C	≥ 320 °C

ROUND ENAMELLED ALUMINIUM WIRE



	ERTHERM200 AL	ERAMIDE-220 AL
Class	H 180	HC 180
Standard (IEC)	IEC 60317-15	IEC 60317-25
Standard (NEMA)	MW74-A	MW35-A
UL approval	E 304215	E 304215
Insulation	THEIC-modified polyesterimide	THEIC-polyesterimide or polyester overcoated with polyamide-imide
Dimension range		
Grade 1 Single	0,40 - 4,00 mm 26-6,5 AWG	0,40-4,00 mm 26-6,5 AWG
Grade 2 Heavy	0,40 - 4,00 mm 26-6,5 AWG	0,40-4,00 mm 26-6,5 AWG
Properties	<p>Good mechanical prop.</p> <p>High thermal resistance</p> <p>Resistance to transformer oil</p> <p>Suitable for high speed winding</p>	<p>High thermal resistance</p> <p>High mechanical properties</p> <p>High chemical properties</p> <p>Suitable for high speed winding</p> <p>Good transformer oil resistance</p>
Application	<p>Motor&Small motor manufacturers</p> <p>Transformer manufacturers</p> <p>Alternators</p>	<p>Oil filled transformers</p> <p>High power motors</p> <p>Electromagnetic coils</p> <p>High temperature transformers</p> <p>Refrigerator compressor</p> <p>Alternators</p>
Temperature index	≥ 180°C	≥ 200 °C
Solderability	Nonapplicable	Nonapplicable
Heat shock	≥ 200 °C	≥ 220 °C
Cut-through	≥ 300 °C	≥ 320 °C



12.000 tons
Production Capacity per Year
Round Enameled Copper and
Aluminium Wire

SPOOL TABLE (METRIC)

SPOOLS	REEL CODE	Wire Size (mm)	Dimension (mm)							Empty Spool (Kgs)	Approximate Capacity (Kgs)	Container VB									
			D1	D2	D3	D4	S	L1	L2												
BICONICAL	HKV125	0,05 - 0,15	125	71	16	-	-	125	65	0,16	2-2,5	D1	H1								
	HKV160	0,05 - 0,15	160	90	22	-	-	160	85	0,315	4,5-5,5										
	HKV200	0,05 - 0,20	200	112	22	-	-	200	106	0,60	8-12										
	HKV250	0,05 - 0,20	250	140	22	-	-	250	133	0,975	18-20										
CYLINDRICAL	K125	0,10 - 0,15	125	80	16	24	13	125	100	0,20	2,5-3,5										
	K152*	0,05 - 0,20	152	89	16	-	10	110	90	0,40	3,50 - 4,00										
	K160	0,05 - 0,45	160	100	22	34	16	160	128	0,35	7-9,5										
	K200	0,10 - 2,50	200	125	22	34	20	200	160	0,60	11-13										
	K250	0,10 - 4,00	250	160	22	34	20	200	160	1,05	18-22										
	K355	0,10 - 4,00	355	224	36	60	20	200	160	1,85	40-50										
	K500	0,20 - 4,00	500	315	36	60	35	250	180	7,65	90-105										
CONICAL	A250/400	0,10 - 4,00	250	160	236	140	33	400	335	1,50	35 - 45	315	500								
	A315/500	0,10 - 4,00	315	200	300	180	38	500	425	2,50	80 - 95	400	630								
	A400/630	0,16 - 4,00	400	250	375	224	50	630	530	7,30	150 - 180	500	800								
	A500/800**	0,46 - 4,00	500	315	475	280	-	800	670	21	350 - 400	580	1000								
PALLET	Wood Euro Pallet		1200 ← → 800																		
	Wood Industry Pallet		1100 ← → 750																		
	Wooden Box		880 x 1300 x 700		930 x 1200 x 650																
													<table border="1"> <tr> <td>K</td> <td>Acc. to IEC 264-2-2</td> </tr> <tr> <td>A</td> <td>Acc. to IEC 264-3</td> </tr> <tr> <td>HKV</td> <td>Acc. to IEC 264-5-1</td> </tr> <tr> <td>VB</td> <td>Acc. to IEC 264-3</td> </tr> </table> <p>* Customized ** According to request</p>	K	Acc. to IEC 264-2-2	A	Acc. to IEC 264-3	HKV	Acc. to IEC 264-5-1	VB	Acc. to IEC 264-3
K	Acc. to IEC 264-2-2																				
A	Acc. to IEC 264-3																				
HKV	Acc. to IEC 264-5-1																				
VB	Acc. to IEC 264-3																				

BICONICAL IEC 60264-5-1	CYLINDRICAL DIN 46399	CONICAL DIN 46383	CONTAINER IEC 60264-3-5

TECHNICAL DATA, COPPER WIRE

Nominal conductor diameter (mm)	Conductor tolerance +/-	Grade 1		Grade 2		Self-Bonding Wires			Copper Length(m/kg)		Resistance copper 20° C, Ω/m
		Min increase (mm)	Max overall diameter (mm)	Min increase (mm)	Max overall diameter (mm)	Min.Increase Bonding Layer (mm)	Max.Overall Diameter		G1	G2	Nominal
							Grade 1 B	Grade 2 B			
0,050	0,002	0,005	0,060	0,010	0,066				54420	52260	8,7060
0,060	0,003	0,010	0,072	0,011	0,079				37790	36330	6,046
0,071	0,003	0,010	0,084	0,012	0,091				27070	26190	4,3180
0,080	0,003	0,010	0,094	0,014	0,101				21390	20730	3,401
0,100	0,003	0,008	0,117	0,016	0,125	0,007	0,129	0,137	13453	13084	2,1765
0,112	0,003	0,009	0,130	0,017	0,139	0,008	0,143	0,152	10759	10463	1,7351
0,125	0,003	0,010	0,144	0,019	0,154	0,090	0,158	0,168	8663	8427	1,3929
0,140	0,003	0,011	0,160	0,021	0,171	0,010	0,175	0,186	6927	6743	1,1104
0,150	0,003	0,012	0,171	0,023	0,182	0,010	0,198	0,210	6040	5890	0,9673
0,160	0,003	0,012	0,182	0,023	0,194	0,010	0,205	0,218	5313	5179	0,8502
0,180	0,003	0,013	0,204	0,025	0,217	0,010	0,220	0,233	4204	4102	0,6718
0,200	0,003	0,014	0,226	0,027	0,239	0,011	0,243	0,256	3409	3335	0,5441
0,212	0,003	0,015	0,240	0,029	0,254	0,011	0,258	0,270	3032	2965	0,4843
0,224	0,003	0,015	0,252	0,029	0,266	0,012	0,270	0,284	2722	2665	0,4338
0,236	0,004	0,017	0,267	0,032	0,283	0,012	0,284	0,300	2447	2391	0,3908
0,250	0,004	0,017	0,281	0,032	0,297	0,013	0,300	0,316	2186	2139	0,3482
0,265	0,004	0,018	0,297	0,033	0,314	0,013	0,316	0,332	1948	1906	0,3099
0,280	0,004	0,018	0,312	0,033	0,329	0,013	0,331	0,348	1748	1713	0,2776
0,300	0,004	0,019	0,334	0,035	0,352	0,014	0,354	0,372	1524	1493	0,2418
0,315	0,004	0,019	0,349	0,035	0,367	0,014	0,369	0,387	1384	1358	0,2193
0,335	0,004	0,020	0,372	0,038	0,391	0,014	0,391	0,410	1223	1200	0,1939
0,355	0,004	0,020	0,392	0,038	0,411	0,015	0,413	0,432	1091	1072	0,1727
0,375	0,005	0,021	0,414	0,040	0,434	0,015	0,434	0,454	978	961	0,1548
0,400	0,005	0,021	0,439	0,040	0,459	0,016	0,461	0,481	861	847	0,136
0,425	0,005	0,022	0,466	0,042	0,488	0,016	0,485	0,505	763	750	0,1205
0,450	0,005	0,022	0,491	0,042	0,513	0,016	0,514	0,536	682	671	0,1075
0,475	0,005	0,024	0,519	0,045	0,541	0,016	0,538	0,560	612	603	0,09646
0,500	0,005	0,024	0,544	0,045	0,566	0,017	0,568	0,590	553	545	0,08706
0,530	0,006	0,025	0,576	0,047	0,600	0,017	0,596	0,618	492	485	0,07748
0,560	0,006	0,025	0,606	0,047	0,630	0,017	0,630	0,654	442	436	0,06940
0,600	0,006	0,027	0,649	0,050	0,674	0,017	0,674	0,699	385	380	0,06046
0,630	0,006	0,027	0,679	0,050	0,704	0,018	0,704	0,729	350	345	0,05484
0,650	0,007	0,028	0,702	0,053	0,729	0,018	0,725	0,744	328	324	0,05151
0,670	0,007	0,028	0,722	0,053	0,749	0,018	0,758	0,782	309	305	0,04848
0,710	0,007	0,028	0,762	0,053	0,789	0,019	0,788	0,815	276	272	0,04318
0,750	0,008	0,030	0,805	0,056	0,834	0,019	0,830	0,858	247	244	0,03869
0,800	0,008	0,030	0,855	0,056	0,884	0,020	0,882	0,911	217	215	0,03401
0,850	0,009	0,032	0,909	0,060	0,939	0,020	0,929	0,958	193	190	0,03012
0,900	0,009	0,032	0,959	0,060	0,989	0,020	0,987	1,017	172	170	0,02687
0,950	0,010	0,034	1,012	0,063	1,044	0,020	1,033	1,064	154	153	0,02412
1,000	0,010	0,034	1,062	0,063	1,094	0,021	1,091	1,123	139	138	0,02176
1,060	0,011	0,034	1,124	0,065	1,157	0,021	1,146	1,178	124	123	0,01937
1,120	0,011	0,034	1,184	0,065	1,217	0,022	1,214	1,247	111	110	0,01735
1,180	0,012	0,035	1,246	0,067	1,279	0,022	1,273	1,306	100	99	0,01563
1,250	0,013	0,035	1,316	0,067	1,349	0,022	1,346	1,379	89	89	0,01393
1,320	0,013	0,036	1,388	0,069	1,422				80	80	0,01249
1,400	0,014	0,036	1,468	0,069	1,502				71	71	0,01110
1,500	0,015	0,038	1,570	0,071	1,606				62	62	0,009673
1,600	0,016	0,038	1,670	0,071	1,706				55	54	0,008502
1,700	0,017	0,039	1,772	0,073	1,809				49	48	0,007531
1,800	0,018	0,039	1,872	0,073	1,909				43	43	0,006718
1,900	0,019	0,040	1,974	0,075	2,012				39	39	0,006029
2,000	0,020	0,040	2,074	0,075	2,112				35	35	0,005441
2,120	0,021	0,041	2,196	0,077	2,235				31	31	0,004843
2,240	0,022	0,041	2,316	0,077	2,355				28	28	0,004338
2,360	0,024	0,042	2,438	0,079	2,478				25	25	0,003908
2,500	0,025	0,042	2,578	0,079	2,618				23	22	0,003482
2,650	0,027	0,043	2,730	0,081	2,772				20	20	0,003099
2,800	0,028	0,043	2,880	0,081	2,922				18,0	17,9	0,002776
3,000	0,030	0,045	3,083	0,084	3,126				15,7	15,6	0,002418
3,150	0,032	0,045	3,233	0,084	3,276				14,2	14,2	0,002193
3,350	0,034	0,046	3,435	0,086	3,479				12,6	12,5	0,001939
3,550	0,036	0,046	3,635	0,086	3,679				11,2	11,2	0,001727
3,750	0,038	0,047	3,838	0,089	3,883				10,0	10,0	0,001548
4,000	0,040	0,047	4,088	0,089	4,133				8,8	8,8	0,001360

TECHNICAL DATA, ALUMINIUM WIRE

Conductor Tolerance		Grade 1		Grade 2		Aluminium Weight (gr/m)
Nominal Diameter (mm)	Bare Wire Tolerance (+/-)	Increase Min. (Min)	Overall Diameter (Max)	Increase Min. (Min)	Overall Diameter (Min)	
0.400	0.005	0.021	0.439	0.040	0.459	0.339
0.450	0.005	0.022	0.491	0.042	0.513	0.429
0.500	0.005	0.024	0.544	0.045	0.566	0.530
0.550	0.006	0.025	0.596	0.047	0.620	0.641
0.560	0.006	0.025	0.606	0.047	0.630	0.664
0.600	0.006	0.027	0.649	0.050	0.674	0.762
0.630	0.006	0.027	0.679	0.050	0.704	0.841
0.700	0.007	0.028	0.752	0.053	0.779	1,038
0.710	0.007	0.028	0.762	0.053	0.789	1,068
0.750	0.008	0.030	0.805	0.056	0.834	1,192
0.800	0.008	0.030	0.855	0.056	0.884	1,356
0.850	0.009	0.032	0.909	0.060	0.939	1.530
0.900	0.009	0.032	0.959	0.060	0.989	1,716
0.950	0.010	0.034	1,012	0.063	1.044	1,912
1.000	0.010	0.034	1.062	0.063	1.094	2,118
1.060	0.011	0.034	1.124	0.065	1.157	2.380
1.100	0.011	0.034	1.164	0.065	1.197	2,563
1.120	0.011	0.034	1.184	0.065	1.217	2.657
1.180	0.012	0.035	1.246	0.067	1.279	2,949
1.250	0.013	0.035	1.316	0.067	1.349	3,309
1.320	0.013	0.036	1.388	0.069	1.422	3,691
1.400	0.014	0.036	1.468	0.069	1.502	4,152
1.500	0.015	0.038	1.570	0.071	1.606	4,767
1.600	0.016	0.038	1.670	0.071	1.706	5,421
1.700	0.017	0.039	1.772	0.073	1.809	6,121
1.800	0.018	0.039	1.872	0.073	1.909	6,864
1.900	0.019	0.040	1.974	0.075	2.012	7,645
2.000	0.020	0.040	2.074	0.075	2.112	8,473
2.120	0.021	0.041	2.196	0.077	2.235	9,521
2.240	0.022	0.041	2.316	0.077	2.355	10.627
2.360	0.024	0.042	2.438	0.079	2.478	11,797
2.500	0.025	0.042	2.578	0.079	2.618	13,239
2.650	0.027	0.043	2.730	0.081	2.772	14,876
2.800	0.028	0.043	2.880	0.081	2.922	16,606
3.000	0.030	0.045	3.083	0.084	3.126	19,064
3.150	0.032	0.045	3.233	0.084	3.276	21,018
3.350	0.034	0.046	3.435	0.086	3.479	23,773
3.550	0.036	0.046	3.635	0.086	3.679	26,694
3.750	0.038	0.047	3.838	0.089	3.883	29,788
4.000	0.040	0.047	4.088	0.089	4.133	33,891



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